

Work Order ID 64658



Page 1

Monday, December 13, 2010 10:25:10 AM

Item ID: D206-746-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 12/31/2010 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *mk*

Date: 10-12-13 Pooling:

Date:

Stop



QC:

Date: SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile & type labels per PPP D206-746-041 CHG 001

8 10/12/16

HG for BG 10-12-15

105



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

Crapp 14

110



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8 10/12/16

(40)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 64658



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Required Date: 12/31/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

0.00



Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-746-041

Location:

PPP Rev: PPP

130

0.00



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

64658 12/14/10

10/12/20 MF
10-12-19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, December 13, 2010 10:25:09 AM

Page 1

Work Order ID: 64658

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 06.03.22 New Issue EC
IPP rev B 06.04.26 Updated picklist EC
IPP Rev:C 06-05-24 As Per Rev A JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
99770094 FRESH AIR VENT		Purchased	No			105	Each	4.0000	2	2			
				<u>Location</u>									
				ST380									
				112970									
				113052									
AN3-4A Bolt		Purchased	No			105	Each	1,031.000	8	8			
				<u>Location</u>									
				ST350									
				104214									
				104291									
				104322									
				104374									
				104625									
				104817									
AN960-10L Washer	NAS1149F0332P	Purchased	No			105	Each	4,073.000	16	16			
				<u>Location</u>									
				ST348									
				101340									

112970 16
113052 16

m104322

m18057 16
12/15/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Monday, December 13, 2010 10:25:10 AM

Page 2

Work Order ID: 64658

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

CR224842

Purchased No

105

Each

42.0000

24

24

RIVET

Location

Loc Qty

Loc Code

ST411

42

110180

42

D3472-041

Manufactured No

105

Each

4.0000

2

Cabin Heat Outlet Deflector

Location

Loc Qty

Loc Code

ST061

4

45602

4

D3472-5

Manufactured No

105

Each

6.0000

2

Flat Doubler

Location

Loc Qty

Loc Code

ST061

6

34417

6

D3479-041

Manufactured No

105

Each

0.0000

2

Inlet Adapter

D3480-041

Manufactured No

105

Each

1.0000

2

Eyeball Inlet Adapter

Location

Loc Qty

Loc Code

ST064

1

53513

1

Monday, December 13, 2010 10:25:10 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Picklist Print

Monday, December 13, 2010 10:25:10 AM

Work Order ID: 64658

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

D3480-043 Manufactured No

105 Each

4.0000

2

2



Eyeball Adapter

Location

Loc Qty

Loc Code

ST062

2

53514

2

ST064

2

35452

2

35452

D3480-7 Manufactured No

105 Each

4.0000

2

2



Gasket

Location

Loc Qty

Loc Code

ST064

4

44627

4

44627

HA000611 Purchased No

105 Each

0.0000

1



CARBON MONOXIDE INDICATOR

MS27039-1-10 Purchased No

105 Each

131.0000

8

8



Screw

Location

Loc Qty

Loc Code

ST291

131

112794

3

112940

28

115935

100

112940

NAS1738B-4-2 Purchased No

105 Each

20.0000

12

12



Blind Rivet

Location

Loc Qty

Loc Code

ST278

20

112082

20

112082

Monday, December 13, 2010 10:25:10 AM

Shop Packet Print

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

Monday, December 13, 2010 10:25:10 AM

Work Order ID: 64658

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 12/13/2010

Required Date: 12/31/2010

Start Qty: 1.00

Required Qty: 1.00

NAS679A3

Purchased

No

105

Each

13.0000

8

8



NUT SELF LOCK

Location

Loc Qty

Loc Code

ST280

13

110180

13

11/10/10

TY527M

Purchased

No

105

Each

259.0000

4

4



TYRAPs

Location

Loc Qty

Loc Code

ST162

259

19356

259

19356

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

October 13, 2010 12:35:31 PM

Page 3

Work Order ID: 62916

Parent Item: D206-746-041

Parent Item Name: Rear Passenger Overhead Modification

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

D3480-043

Manufactured No

REFERENCE ONLY

Each

4.0000

2 1/2

Eyeball Adapter

Location

Loc Qty

Loc Code

ST064

4

35452

4

D3480-7

Manufactured No

105

Each

6.0000

2 1/2

Gasket

Location

Loc Qty

Loc Code

ST064

6

44627

6

HA000611

Purchased No

105

Each

0.0000

CARBON MONOXIDE INDICATOR

MS27039-1-10

Purchased No

105

Each

111.0000

Screw

Location

Loc Qty

Loc Code

ST291

111

112794

11

112940

100

NAS1738B-4-2

Purchased No

105

Each

32.0000

Blind Rivet

Location

Loc Qty

Loc Code

ST278

32

112082

23

5285

9

October 13, 2010 12:35:31 PM

Shop Packet Print

Page 3

7.0 PARTS LIST

Qty -011	Qty -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		D3467-041	SHROUD ASSEMBLY (CAM-1984-004)
2		D3468-1	SEAL
1		D3468-3	LARGE SEAL STRIP
2		D3468-5	SEAL STRIP
1		D3469-041	SHUT-OFF VALVE ASSEMBLY (CAM-1984-005)
1		D3471-041	BLOWER MOTOR SUPPORT (CAM-1984-008)
1		D3471-5	STIFFENER (CAM-1984-008-4)
	2	D3472-041	CABIN HEAT OUTLET DEFLECTOR (CAM-1984-012)
	2	D3472-5	DOUBLER (CAM-1984-017-6)
1		D3473-041	BLOWER INLET ADAPTER (CAM-1984-013)
1		D3475-041	DUMP OUTLET (CAM-1984-013-27)
1		D3475-5	SCREEN (CAM-1984-013-25)
1		D3475-7	SCOOP OUTLET (CAM-1984-013-22)
1		D3475-9	GASKET
1		D3476-041	BLOWER MOTOR ADAPTER (CAM-1984-014)
1		D3477-041	BLOWER MOTOR INLET ADAPTER (CAM-1984-015)
1		D3478-041	AIR INLET ADAPTER (CAM-1984-016)
1		D3478-5	SCREEN
1		D3478-7	GASKET
1		D3478-9	INLET SCOOP
	2	D3479-041	INLET ADAPTER (CAM-1984-017-22)
	2	D3480-041	EYEBALL INLET ADAPTER (CAM-1984-017-23)
	2	D3480-043	EYEBALL ADAPTER (CAM-1984-017-19)
	2	D3480-7	GASKET (CAM-1984-017-21)
1		D3481-041	SHUT-OFF VALVE BRACKET (CAM-1984-018)
1		D3482-1	INLET INSULATION SOCK (CAM-003-34)
1		D3482-3	OUTLET INSULATION SOCK (CAM-003-34)
1		D3482-5	HOSE INSULATION (CAM-003-34)
2		D3482-7	HOSE INSULATION (CAM-003-34)
1		D3482-9	HOSE INSULATION (CAM-003-34)
1		D3482-11	HOSE INSULATION (CAM-003-34)
1		D3482-13	HOSE INSULATION (CAM-003-34)
1		D3483-1	DUMP VALVE PLACARD (CAM-003-21)
1		D3483-3	SHUT-OFF VALVE PLACARD (CAM-003-22)
1		D3483-5	WARNING PLACARD

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Revision: A
Date: 06.05.16

7.0 PARTS LIST (CONTINUED)

QTY -011	QTY -041	Part Number	Description
X		D206-746-011	SHROUD AIRFLOW HEATER SYSTEM
1	X	D206-746-041	REAR OVERHEAD PASSENGER MODIFICATION KIT
1		26D71	JANITROL BLOWER MOTOR ASS'Y (EQUIV. 26D71-1)
4		320565	RING CONNECTOR (EQUIV. 31903 BLUE TERMINAL AMP)
	2	9977009-4	BELL EYEBALL VENT
26		AN3-3A	BOLT
	8	AN3-4A	BOLT
3		AN3-5	BOLT
5		AN960-4L	WASHER
10		AN960-8	WASHER
3		AN960-10	WASHER
26	16	AN960-10L	WASHER
	24	CR2248-4-2	RIVET (EQUIV. NAS1739B4-2)
5		CR2539-4-03	RIVET (EQUIV. CR3223-4-03)
2		DCS54-9	PUSH/PULL CONTROL
	1	HA-000611	CARBON MONOXIDE INDICATOR
1		M22759/16-16-9	16GA ELECTRICAL WIRE, 120" LONG
10		MS21083-N08	NUT
10		MS21919DG-3	CLAMP
2		MS21919DG-44	CLAMP
1		MS21919DG-48	CLAMP
1		MS24166D1	RELAY
1		MS25244-7.5	CIRCUIT BREAKER
1		MS25244-15	CIRCUIT BREAKER
10		MS27039-0816	SCREW
	8	MS27039-1-10	SCREW
1		MS35058-22	SWITCH
10		NAS43DD3-16N	SPACER
2		NAS43DD3-48FC	SPACER
	12	NAS1738B4-2	RIVET
6	8	NAS679A3	NUT
6		QS200 44 S	CLAMP
8		QS200 56 S	CLAMP
12'		SCEET 11	Ø2.75" HOSE
11'		SCEET 12	Ø3.00" HOSE
	4	TY-527M	TY RAP

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Revision: A
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